

ELECTRICAL CONDUCTIVE POWDER COATINGS

Rapid CONDUCTCOAT is

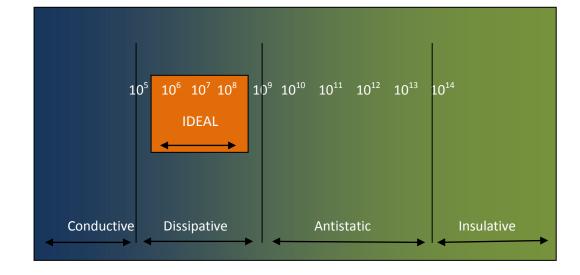
a special epoxy resin based powder that provides excellent electrical Conductive properties along with thermal stability, moisture and corrosion resistance. The coating exhibits excellent adhesion to both copper and aluminium resulting in superior mechanical properties. The particle size distribution of Rapid **CONDUCTCOAT** is designed to meet the requirements of application by electrostatic spraying coating.

Application:

Copper, Aluminium, Mild Steel, Cast Aluminium & Cast Iron.

Benefits:

- Electrostatic spray grade powder utilising commonly used powder coating equipment and infrastructure.
- Excellent conductive properties.
- Coating cannot be easily removed or damaged.
- Coating is highly resistant to water and chemicals.
- Coating withstands glitches and spikes in the electrical system.
- Coating does not damage, deform or sag even after multiple peak and offpeak cycles.



Plant & Corporate Office
A-11/1 Site-IV
Link Road
Sahibabad — 201010 U.P.
India
Tel.- +91-120-4041600

Fax- +91-120-4041601 www.rapidcoat.com mail@rapidcoat.com

Mumbai Office

Tel.- +91-22-28508438 mumbai@rapidcoat.com



ELECTRICAL CONDUCTIVE POWDER COATINGS

Rapid CONDUCTCOAT is

a special epoxy resin based powder that provides excellent electrical Conductive properties along with thermal stability, moisture and corrosion resistance. The coating exhibits excellent adhesion to both copper and aluminium resulting in superior mechanical properties. The particle size distribution of Rapid **CONDUCTCOAT** is designed to meet the requirements of application by electrostatic spraying coating.

Introduction:

In accordance with Standard IEC 61340-5-1 the electrical surface resistance at ESD-Workstations range must be max. 10^9 Ohm. Our specialist products in this area of application have an electrical resistance of 7.5 X 10^5 – 10 X 10^9 m-Ohms at a film thickness of 70-100micron.

| Powder Properties | Standard |
|---|-----------------|
| Specific Gravity | 1.6±0.1 |
| Particle Size Distribution (Alpine Sieve) | |
| % below 32 microns | 30-40 |
| % below 63 microns | 80-90 |
| % below 100 microns | 90-95 |
| % below 120 microns | 95-100 |
| Storage Stability | 4 Months@ <30°C |

Application of Powder

Pre-treatment

The surface area of component must be clean and free from grease, rust and other contamination.

Powder application

By electrostatic spray gun.

Baking Schedule (°C/Minute, E.M.T.) 180°c/10
Coating Thickness 80-100 micron

Test Condition

Measurement of the surface resistance

Measured Area:

Substrate:

Probes Distance:

Voltage:

Not Conductive work surface.

Mild Steel

10 cm

220 V

Condition: 23°C at 25% relative humidity.

Measurement of resistance against earth leakage

Measured Area: Not Conductive work surface.

Substrate: Mild Steel Probes Distance: 30cm

Probes Position One probe on coating & another on

uncoated part.

Voltage: 220 V

Condition: 23°C at 25% relative humidity.

Plant &Corporate Office A-11/1 Site-IV Link Road Sahibabad – 201010 U.P.

India
Tel.- +91-120-4041600

Fax- +91-120-4041601 www.rapidcoat.com mail@rapidcoat.com

Mumbai Office

Tel.- +91-22-28508438 mumbai@rapidcoat.com

> We also offer coating powders which are Non-Hazardous, TGIC-Free, ROHS & REACH Compliant